

3:45.

Dart Aerospace Ltd.

Date: Monday, 05/05/2008 1:45:26 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: KNOB
Job Number	: 39056		
Estimate Number	: 12163		
P.O. Number	:	Part Number	: D2002015
This Issue	: 05/05/2008 S.O. No. :	Drawing Number	: D2002-015 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11	Drawing Revision	: N/A
Previous Run	:	Material	:
Written By	: <i>[Signature]</i>	Due Date	: 12/05/2008 Qty: 15 Um: Each
Checked & Approved By	:		
Comment	: Est. C 00.05.18 Added inspection level 8 EC Est Rev:D Now on Doosan Lathe JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MUHMWB10	UHMW 1" Black
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Comment: Qty.: 1.0000 sf(s)/Unit Total : 15.0000 sf(s)

UHMW 1" Black

Cut blank 14.00 x 5.75 ±0.030

Material: Black UHMW 1.00" thick

Note: Surplus from 205 bearpaws

*** 1Blank makes 18 parts***

Batch: *14604345**14108460 - MDELINR1500**08/09/03*

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: Doosan Lathe

1- Turn as per Folio FA005 Rev: *N/A* & Dwg D2002-015 Rev: *N/A*

2-Deburr per dwg D2002-015

08/09/03

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

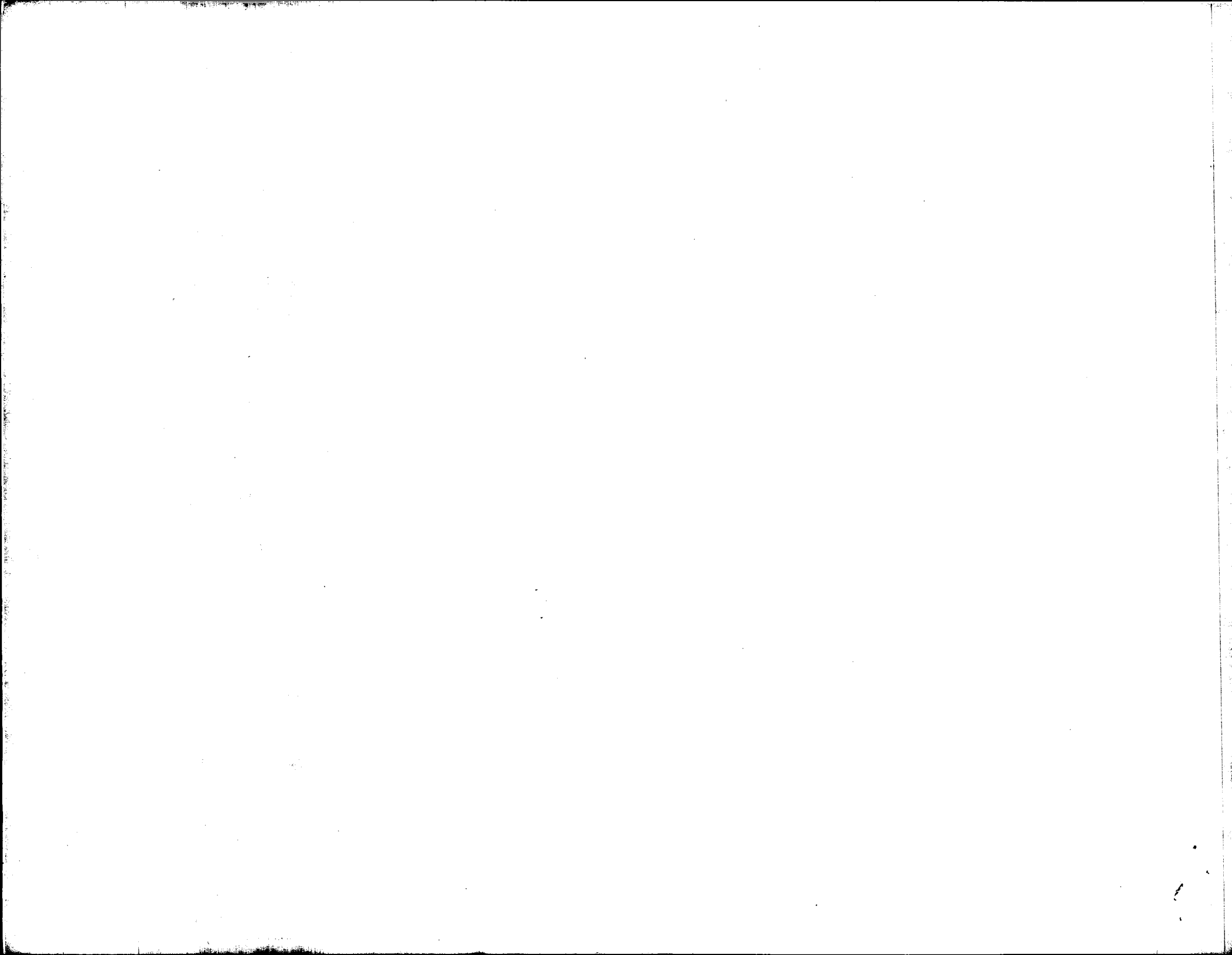
08/09/03

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*08/09/04**15*



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: KNOB

Job Number: 39056

Part Number: D2002015

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



SD

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 3

8/9/24

15X

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/05

Comment: FINAL INSPECTION/W/O RELEASE


Job Completion



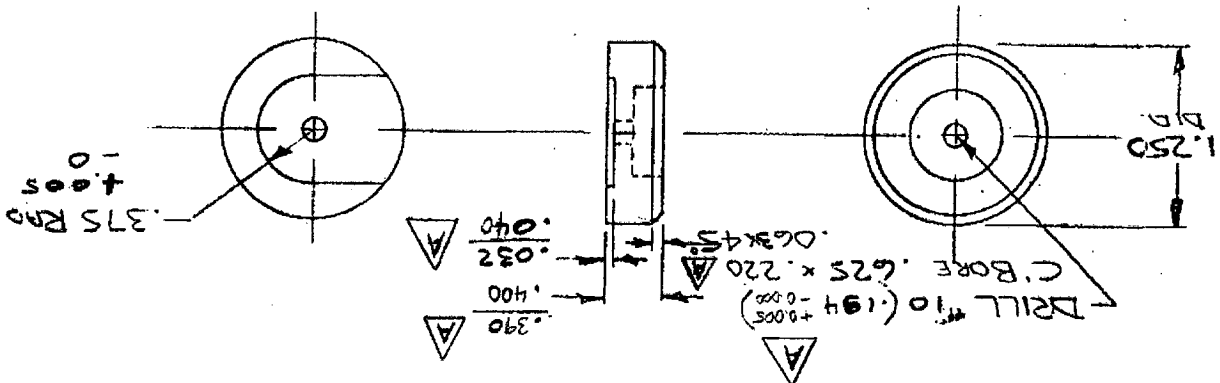
mf 08-09-04

510-20020

[illegible]

4/F: BLACK DELKIN OR BLACK UHMW PER D2689 

DETAIL OF D2002-015



2504E 0/m

RELEASED
79.12.09 DS

